

## 2022-2023 Technical Skills Assessment Automotive Collision Repair

## **Results by Standard**

Legend (%)

0-50%

51-75%

76-100%

Assessment: Automotive Collision Repair	% Correct	% Correct	% Correct
Number tested: 77	20-21	21-22	22-23
CONTENT STANDARD 1.0: IDENTIFY AND UTILIZE SAFETY PROCEDURES AND PROPER TOOLS	75.73%	78.38%	73.92%
Performance Standard 1.1: Demonstrate general lab safety rules and procedures	75.73%	78.38%	73.92%
1.1.1 Describe general shop safety rules and procedures (i.e., safety test)	71.56%	72.76%	67.00%
1.1.2 Utilize safe procedures for handling of tools and equipment	86.00%	92.31%	85.00%
1.1.3 Identify and use proper placement of floor jacks and jack stands	90.67%	92.31%	86.00%
1.1.4 Identify and use proper procedures for safe vehicle lift operation	84.44%	86.54%	84.33%
1.1.5 Utilize proper ventilation procedures for working within the lab/shop area	92.67%	94.71%	86.50%
1.1.6 Identify marked safety areas	72.00%	73.56%	71.00%
1.1.7 Identify the location and the types of fire extinguishers and other fire safety equipment.	88.00%	81.25%	89.00%
1.1.8 Demonstrate knowledge of the procedures for using fire extinguishers and other fire safety equipment	54.00%	60.58%	54.00%
1.1.10 Identify the location of the posted evacuation routes	88.00%	88.46%	82.00%
1.1.11 Comply with the required use of PPE during lab/shop activities	60.00%	63.46%	51.00%
1.1.12 Identify and wear appropriate clothing for lab/shop activities	86.67%	88.46%	91.00%
1.1.14 Research safety aspects of supplemental restraint systems (SRS), electronic brake control systems, and hybrid vehicle high voltage circuits	26.67%	37.50%	44.00%
1.1.16 Locate and interpret safety data sheets (MSDS, SDS)	49.33%	62.50%	50.00%
CONTENT STANDARD 3.0 DEMONSTRATE DAMAGE ANALYSIS, ESTIMATING AND CUSTOMER SERVICE SKILLS	56.38%	59.07%	56.57%
Performance Standard 3.1: Identify vehicle construction and parts	54.33%	56.97%	54.50%
3.1.1 Identify type of vehicle construction (space frame, unibody, body-over-frame)	54.67%	51.92%	57.00%
3.1.4 Identify steel types; determine repairability	56.00%	63.46%	51.00%
3.1.5 Identify aluminum/magnesium components; determine repairability	66.67%	74.04%	71.00%
3.1.6 Identify plastic/composite components; determine repairability	40.00%	38.46%	39.00%

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Performance Standard 3.3: Demonstrate estimating procedures	61.33%	65.87%	63.50%
3.3.16 Determine price and source of necessary sublet operations	53.33%	64.42%	55.00%
3.3.28 Demonstrate ability to access OEM repair information	69.33%	67.31%	72.00%
Performance Standard 3.4: Demonstrate customer relations and sales skills	54.67%	53.85%	51.00%
3.4.2 Listen to customer/client; collect information and identify customers/client's concerns, needs and expectations	54.67%	53.85%	51.00%
CONTENT STANDARD 4.0 PERFORM NON-STRUCTURAL ANALYSIS AND DAMAGE REPAIR (BODY COMPONENTS)	60.29%	60.46%	57.75%
Performance Standard 4.1: Demonstrate inspection and preparation techniques	96.00%	93.91%	90.67%
4.1.3 Inspect, remove, label, store, and reinstall interior trim and components	97.33%	97.12%	94.00%
4.1.13 Verify proper operation of seatbelt	95.33%	92.31%	89.00%
Performance Standard 4.2: Perform outer body panel repairs, replacments, and adjustments	58.37%	58.01%	60.33%
4.2.1 Determine the extent of direct and indirect/hidden damage and direction of impact; develop and document a repair plan	46.67%	50.96%	43.00%
4.2.2 Inspect, remove, replace, and align hood, hood hinges, and hood latch	80.00%	85.58%	79.00%
4.2.3 Inspect, remove, replace, and align deck lid, lid hinges, and lid latch	50.67%	33.65%	43.00%
4.2.7 Inspect, remove, replace and align fenders, and related panels	70.67%	69.23%	70.00%
4.2.8 Straighten contours of damaged panels to a suitable condition for body filling or metal finishing using power tools, hand tools, and weld-on pulling attachments	68.00%	65.38%	67.00%
4.2.9 Weld damaged or torn steel body panels; repair broken welds	54.67%	55.77%	62.00%
4.2.10 Restore corrosion protection	52.00%	49.04%	53.00%
4.2.11 Restore sound deadeners and foam materials	86.67%	90.38%	94.00%
4.2.12 Perform panel bonding and weld bonding	16.00%	22.12%	32.00%
Performance Standard 4.3: Apply metal finishing and body filling techniques	56.89%	56.62%	53.33%
4.3.1 Remove paint from the damaged area of a body panel	78.67%	74.04%	81.00%
4.3.2 Locate and repair surface irregularities on a damaged body panel	44.00%	38.46%	31.00%
4.3.3 Demonstrate hammer and dolly techniques	60.00%	58.65%	60.00%
4.3.4 Heat shrinkstretched panel areas to proper contour	30.00%	33.65%	33.50%
4.3.5 Cold shrinkstretched panel areas to proper contour	44.67%	43.27%	37.00%
4.3.6 Prepare and apply body filler	84.00%	87.50%	76.00%
4.3.8 Rough sand body filler to contour; finish sand	96.00%	97.12%	91.00%

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Performance Standard 4.5: Perform metal welding and cutting techniques	58.22%	58.23%	51.89%
4.5.1 Identify weldable and non-weldable substrates used in vehicle construction	58.67%	54.81%	42.00%
4.5.3 Determine the correct GMAW (MIG) welder type, electrode/wire type, diameter, and gas to be used in a	65.33%	72.12%	58.00%
specific welding situation	00.55%	12.12%	56.00%
4.5.4 Set up and adjust the GMAW (MIG) welder to tune for proper electrode stickout, voltage, polarity, flow	68.00%	64.42%	61.00%
rate, and wire-feed speed required for the substrate being welded			
4.5.5 Store, handle, and install high-pressure gas cylinders	93.33%	97.12%	85.00%
4.5.7 Use the proper angle of the gun to the joint and direction of gun travel for the type of weld being made	14.67%	6.73%	10.00%
in the flat, horizontal, vertical, and overhead positions	11.0170	0.1070	10.00%
4.5.8 Protect adjacent panels, glass, vehicle interior, etc. from welding and cutting operations	57.33%	49.04%	49.00%
4.5.9 Protect computers and other electronic control modules during welding procedures	40.00%	38.46%	48.00%
4.5.13 Perform the following welds: continuous, plug, butt weld with and without backing, fillet, etc	66.67%	81.73%	61.00%
4.5.15 Identify the causes of various welding defects; make necessary adjustments	60.00%	59.62%	53.00%
Performance Standard 4.6: Utilize plastics and adhesives	40.00%	48.56%	43.00%
4.6.1 Identify the types of plastics; determine repairability	10.67%	16.35%	19.00%
4.6.3 Demonstrate one-sided, two-sided, and tab repair	69.33%	80.77%	67.00%
CONTENT STANDARD 5.0 PERFORM STRUCTURAL ANALYSIS AND DAMAGE REPAIR	76.67%	78.85%	70.25%
Performance Standard 5.1: Demonstrate inspection and repair techniques	76.67%	78.85%	70.25%
5.1.1 Measure and diagnose structural damage using a tram gauge	76.00%	73.08%	69.00%
5.1.2 Attach vehicle to anchoring devices	73.33%	86.54%	75.00%
5.1.8 Reinstall wheels and torque lug nuts	78.67%	77.88%	68.50%
CONTENT STANDARD 6.0 DEMONSTRATE PAINTING AND REFINISHING TECHNIQUES	55.73%	57.13%	55.32%
Performance Standard 6.1: Apply safety precautions	58.67%	62.18%	57.50%
6.1.1 Identify and take necessary precautions with hazardous operations and materials according to federal,	81.33%	85.58%	85.00%
state, and local regulations	O1.33%	65.56%	85.00%
6.1.2 Identify safety and personal health hazards according to OSHA guidelines and the Right to Know Law	94.67%	90.38%	88.00%
6.1.3 Inspect spray environment and equipment to ensure compliance with federal, state and local	46.67%	40.38%	38.00%
regulations, and for safety and cleanliness hazards			
6.1.4 Select and use a NIOSH approved air purifying respirator. Inspect condition and ensure fit and operation. Perform proper maintenance in accordance with OSHA Regulation 1910.134 and applicable state and local regulation	33.33%	48.08%	53.00%

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6.1.5 Select and use a NIOSH approved supplied air (Fresh Air Make-up) respirator system. Perform proper maintenance in accordance with OSHA Regulation 1910.134 and applicable state and local regulation	12.00%	20.19%	18.00%
6.1.6 Select and use appropriate PPE	84.00%	88.46%	63.00%
Performance Standard 6.2: Utilize surface preparation techniques	46.98%	48.59%	49.29%
6.2.4 Strip paint to bare substrate (paint removal)	6.67%	4.81%	6.00%
6.2.5 Dry or wet sand areas to be refinished	32.00%	29.81%	34.00%
6.2.6 Featheredge areas to be refinished	60.00%	65.38%	58.00%
6.2.7 Apply suitable metal treatment or primer in accordance with total product systems	84.00%	86.54%	80.00%
6.2.8 Mask and protect other areas that will not be refinished	65.33%	61.54%	60.00%
6.2.9 Mix primer, primer-surfacer or primer-sealer	76.00%	78.85%	69.00%
6.2.11 Apply primer onto surface of repaired area	97.33%	100.00%	92.00%
6.2.12 Apply two-component finishing filler to minor surface imperfections	30.67%	24.04%	44.00%
6.2.13 Block sand area to which primer-surfacer has been applied	56.00%	43.27%	57.00%
6.2.14 Dry sand area to which finishing filler has been applied	38.00%	42.31%	39.50%
6.2.15 Remove dust from area to be refinished, including cracks or moldings of adjacent areas	34.67%	36.54%	40.00%
6.2.16 Clean area to be refinished using a final cleaning solution	53.33%	68.27%	70.00%
6.2.17 Remove, with a tack rag, any dust or lint particles from the area to be refinished	38.67%	38.46%	47.00%
6.2.23 Identify the types of rigid, semi-rigid or flexible plastic parts to be refinished; determine the materials	04.670/	07.400/	24.000/
needed, preparation, and refinishing procedures	24.67%	27.40%	31.00%
6.2.24 Identify metal parts to be refinished; determine the materials needed, preparation, and refinishing procedures	38.67%	49.04%	40.00%
Performance Standard 6.3: Perform spray gun and related equipment operations	73.33%	76.92%	65.00%
6.3.4 Demonstrate an understanding of the operation of spray equipment	73.33%	76.92%	65.00%
Performance Standard 6.4: Utilize paint mixing, matching, and application techniques	62.86%	63.74%	59.86%
6.4.1 Identify color code by manufacturers vehicle information label	78.67%	74.04%	75.00%
6.4.2 Shake, stir, reduce, catalyze/activate, and strain refinish materials	66.67%	66.35%	64.00%
6.4.3 Apply finish using appropriate spray techniques (gun arc, angle, distance, travel speed, and spray	E4 670/	64.400/	E2 00%
pattern overlap) for the finish being applied	54.67%	64.42%	52.00%
6.4.7 Apply basecoat/clearcoat for overall refinishing	38.67%	46.15%	55.00%
6.4.12 Identify and mix paint using a formula	64.00%	64.42%	57.00%
6.4.14 Tint color using formula to achieve a blendable match	42.67%	38.46%	36.00%
6.4.15 Identify alternative color formula to achieve a blendable match	94.67%	92.31%	80.00%

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Performance Standard 6.5: Identify paint defects-causes and cures	76.67%	76.44%	67.50%
6.5.3 Identify the presence of fish-eyes (crater-like openings) in the finish; determine the cause(s) and correct the condition	80.00%	73.08%	68.00%
6.5.8 Identify solvent popping in freshly painted surface; determine the cause(s) and correct the condition	73.33%	79.81%	67.00%
Performance Standard 6.6: Perform final detail procedures	77.33%	67.31%	79.00%
6.6.6 Perform vehicle clean-up; complete quality control using a checklist	77.33%	67.31%	79.00%