CONTENT STANDARD 1.0: IDENTIFY AND UTILIZE SAFETY PROCEDURES AND PROPER TOOLS

Performance Standard 1.1: Demonstrate General Lab Safety Rules and Procedures

1.1.1 Describe general shop safety rules and procedures.
1.1.2 Utilize safe procedures for handling of tools and equipment.
1.1.3 Identify and use proper placement of floor jacks and jack standards.
1.1.4 Identify and use proper procedures for safe vehicle life operation.
1.1.5 Utilize proper ventilation procedures for working within the lab/shop area.
1.1.6 Identify marked safety areas.
1.1.7 Identify the location and the types of fire extinguishers and other fire safety equipment; demonstrate knowledge of the procedures for using fire extinguishers and other safety equipment.
1.1.8 Identify the location and use of eye wash stations.
1.1.9 Identify the location of the posted evacuation routes.
1.1.10 Comply with the required use of safety glasses, ear protection, gloves and shoes during lab/shop activities.
1.1.11 Identify and wear appropriate clothing for lab/shop activities.
1.1.12 Secure hair and jewelry for lab/shop activities.
1.1.13 Identify safety aspects of supplemental restraint systems (SRS), electronic brake control systems, and hybrid vehicle high voltage circuits.
1.1.14 Identify safety aspects of high voltage circuits (such as high intensity discharge (HID) lamps, ignition systems, injection systems, etc.)
1.1.15 Locate and interpret safety data sheets (SDS).
1.1.16 Handle and dispose of hazardous waste and materials.
1.1.1 Describe general shop safety rules and procedures.

Performance Standard 1.2: Identify and Utilize Proper Tools

1.2.1 Identify tools and their usage in automotive applications.
1.2.2 Identify standard and metric designations and fasteners.
1.2.3 Demonstrate safe handling and use of appropriate tools.
1.2.4 Demonstrate proper cleaning, storage, and maintenance of tools and equipment.
1.2.5 Demonstrate proper use of precision measuring tools (e.g., micrometer, dial-indicate, dial-caliper).

CONTENT STANDARD 2.0: PERFORM BASIC VEHICLE SERVICE

Performance Standard 2.1: Identify and Utilize Vehicle Service Information

2.1.1 Locate and utilize paper and/or electronic service information.
2.1.2 Locate and utilize Technical Service Bulletins (TSBs).
2.1.3 Demonstrate knowledge of special service messages, quotes, service campaigns/recalls,
vehicle/service warranty applications and service interval recommendations.

2.1.4 Locate Vehicle Identification Number (VIN) and production data code.
2.1.5 Analyze Vehicle Identification Number (VIN) information.
2.1.6 Identify other vehicle information labels (such as tire, emissions, etc.)

**Performance Standard 2.2: Prepare a Vehicle for the Customer**

2.2.1 Ensure vehicle is prepared to return to customer per school/company policy (floor mats, steering wheel cover, etc.)
2.2.2 Verify vehicle repair.

**CONTENT STANDARD 3.0: APPLY CONCEPTS OF ENGINE REPAIR (A1)**

**Performance Standard 3.1: Demonstrate General Engine Service Techniques**

3.1.1 Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.
3.1.2 Verify operation of the instrument panel engine warning indicators.
3.1.3 Inspect engine assembly for fuel, oil, coolant, and other leaks; determine necessary action.
3.1.4 Install engine covers using gaskets, seals and sealers as required.
3.1.5 Demonstrate knowledge of timing belt removal and replacement.
3.1.6 Perform common fastener and thread repair, to include: remove broken bolt, restore internal and external threads, and repair internal threads with thread insert.
3.1.7 Identify hybrid vehicle internal combustion engine service precautions.

**Performance Standard 3.2: Perform Cylinder Head and Valve Train Service and Repair**

3.2.1 Identify various cylinder head configurations (i.e., OHV, OHC, DOHC, VVT).
3.2.2 Demonstrate knowledge of valve adjustment (mechanic and hydraulic lifters).

**Performance Standard 3.3: Perform Lubrication and Cooling Systems Service and Repair**

3.3.1 Diagnose various cooling system faults including block test, thermostat operation, coolant restrictions, leaks, and fan operation.
3.3.2 Inspect, replace and adjust drive belts, tensioners, and pulleys, check pulley and belt alignment.
3.3.3 Inspect and test coolant; drain and recover coolant; flush and refill cooling system with recommended coolant; bleed air as required.
3.3.4 Perform oil and filter change.

**CONTENT STANDARD 4.0: ANALYZE AUTOMATIC TRANSMISSION/TRANSAXLE FOR SERVICE (A2)**

**Performance Standard: 4.1: Perform General Transmission/Transaxle Service**

4.1.1 Research applicable vehicle and service information, fluid type, vehicle service history, service precautions, and technical service bulletins.
4.1.2 Check fluid level in a transmission, or a transaxle equipped with a dip-stick.
4.1.3 Check fluid level in a transmission, or a transaxle not equipped with a dip-stick.
4.1.4 Check transmission fluid condition; check for leaks.

**Performance Standard 4.2: Perform In-Vehicle Transmission/Transaxle Service and Repair**

4.2.1 Inspect, adjust, and replace external manual valve shift linkage, transmission range sensor/switch, and park/neutral position switch.
4.2.2 Inspect for leakage at external seals, gaskets, and bushings.
4.2.3 Inspect powertrain mounts.
4.2.4 Drain and replace fluid and filter(s).

**CONTENT STANDARD 5.0: ANALYZE MANUAL DRIVETRAIN AND AXLES FOR SERVICE (A3)**

**Performance Standard 5.1: Perform General Drive Train Service**

5.1.1 Research applicable vehicle and service information, fluid type, vehicle service history, service precautions, and technical service bulletins.
5.1.2 Drain and refill manual transmission/transaxle and final drive unit.
5.1.3 Check fluid condition; check for leaks.

**Performance Standard 5.2: Investigate Clutch Systems for Service and Repair**

5.2.1 Check and adjust clutch master cylinder fluid level.
5.2.2 Check for system leaks.
5.2.3 Describe basic operation of a manual clutch system.

**Performance Standard 5.3: Perform Drive Shaft and Half Shaft, Universal and Constant Velocity (CV) Joint Service and Repair**

5.3.1 Diagnose, inspect, remove and replace front wheel drive (FWD) bearings, hubs, and seals.
5.3.2 Diagnose, inspect, service and replace shafts, yokes, boots, and universal/ CV joints.

**Performance Standard 5.4: Assess Differential Case Assembly for Service**

5.4.1 Demonstrate knowledge of differential operation.
5.4.2 Clean and inspect differential housing; check for leaks; inspect housing vent.
5.4.3 Check and adjust differential housing fluid level + A71.
5.4.4 Drain and fill differential housing.

**Performance Standard 5.5: Perform Drive Axle Service and Repair**

5.5.1 Inspect and replace drive axle wheel studs.
5.6.1 Inspect front-wheel bearings and locking hubs.

**CONTENT STANDARD 6.0: PERFORM SUSPENSION AND STEERING SERVICE AND REPAIR (A4)**

**Performance Standard 6.1: Prepare Vehicle for General Suspension and Steering Systems Service**
6.1.1 Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.
6.1.2 Disable and enable supplemental restraint system (SRS).

### Performance Standard 6.2: Perform Steering Systems Service and Repair

6.2.1 Demonstrate knowledge of various power steering systems.
6.2.2 Identify and inspect various steering system components.
6.2.3 Demonstrate knowledge of various suspension systems.
6.2.4 Identify and inspect various suspension system components.
6.2.5 Inspect electric power-assisted steering.
6.2.6 Identify electronically controlled suspension systems and safety precautions.
6.2.7 Identify hybrid vehicle power steering system electrical circuits and safety precautions.

### Performance Standard 6.3: Investigate Wheel Alignment Conditions

6.3.1 Demonstrate knowledge of alignment angles, including camber, caster, toe, and SAI.
6.3.2 Perform pre-alignment inspection and measure vehicle ride height, perform necessary action.

### Performance Standard 6.4: Perform Wheel and Tire Service and Repair

6.4.1 Inspect tire condition; identify tire wear patterns; check for correct size and application (load and speed ratings) and adjust air pressure; determine necessary action.
6.4.2 Rotate tires according to manufacturer's recommendations.
6.4.3 Dismount, inspect, and remount tire on wheel; balance wheel and tire assembly (static and dynamic).
6.4.4 Dismount, inspect, and remount tire on wheel equipped with tire pressure monitoring system sensor.
6.4.5 Inspect tire and wheel assembly for air loss; perform necessary action.
6.4.6 Repair tire according to industry standards.
6.4.7 Identify TPMS maintenance and relearn procedures.

### CONTENT STANDARD 7.0: ANALYZE BRAKE SYSTEMS FOR SERVICE AND REPAIR (A5)

### Performance Standard 7.1: Prepare Vehicle for General Suspension and Steering Systems Service Demonstrate Knowledge of General Brake Systems

7.1.1 Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.
7.1.2 Describe procedure for performing a road test to check brake system operation, including the anti-lock brake system (ABS).
7.1.3 Demonstrate knowledge of basic hydraulic principles.

### Performance Standard 7.2: Perform Hydraulic System Service and Repair

7.2.1 Measure brake pedal height, travel, and free play (as applicable); determine necessary action.
7.2.2 Check master cylinder for internal/external leaks and proper operation.
7.2.3 Inspect brake lines, flexible hoses, and fittings for leaks, dents, kinks, rust, cracks bulging, wear, loose fittings and support; determine necessary action.
7.2.4 Select, handle, store, and fill brake fluids to proper level.
7.2.5 Identify components of brake warning light system.
7.2.6 Bleed and/or flush brake system.
7.2.7 Test brake fluid for contamination.

Performance Standard 7.3: Perform Drum Brake Service and Repair

| 7.3.1 | Remove, clean, inspect, and measure brake drum diameter; determine necessary action. |
| 7.3.2 | Refinish brake drum and measure final drum diameter; compare with specifications. Remove, clean, and inspect brake shoes, springs, pins, clips, levers, adjusters/self-adjusters, other related brake hardware, and backing support plates; lubricate and reassemble. |
| 7.3.3 | Inspect wheel cylinders for leaks and proper operation; remove and replace as needed. Readjust brake shoes and parking brake; install brake drums or drum/hub assemblies, wheel bearings; make final checks and adjustments. |
| 7.3.4 | Install wheel and torque lug nuts to proper specifications. |

Performance Standard 7.4: Perform Disc Brake Service and Repair

| 7.4.1 | Remove and clean caliper assembly; inspect for leaks and damage/wear to caliper housing; determine necessary action. |
| 7.4.2 | Clean, inspect and lubricate clipper mounting and slides/pins for proper operation wear, and damage; determine necessary action. |
| 7.4.3 | Remove, inspect and replace pads and retaining hardware; determine necessary action. |
| 7.4.4 | Lubricate and reinstall caliper, pads, and related hardware; seat pads and inspect for leaks. |
| 7.4.5 | Clean and inspect rotor, measure rotor thickness, thickness variation, and lateral run out; determine necessary action. |
| 7.4.6 | Remove and reinstall rotor. |
| 7.4.7 | Refinish rotor on vehicle; measure final rotor thickness and compare with specifications. |
| 7.4.8 | Refinish rotor off vehicle; measure final rotor thickness and compare with specifications. |
| 7.4.9 | Retract and readjust caliper piston on an integral parking brake system. |
| 7.4.10 | Check brake pad wear indicator; determine necessary action. |
| 7.4.11 | Describe importance of operating vehicle to burnish/break-in replacement brake pads according to manufacturer's recommendations. |

Performance Standard 7.5: Analyze Power Assist Units

| 7.5.1 | Check brake pedal free-travel with, and without, engine running to verify proper power booster operation. |
| 7.5.2 | Check vacuum supply (manifold or auxiliary pump) to vacuum-type power booster. |
| 7.5.3 | Identify alternative power assist units. |

Performance Standard 7.6: Perform Miscellaneous Service and Repair (wheel bearings, parking brakes, electrical, etc.)

| 7.6.1 | Remove, clean, inspect, repack, and install wheel bearings, races, seals; install hub and adjust bearings. |
| 7.6.2 | Check parking brake cables and components for wear, binding, and corrosion; clean, |
lubricate, adjust or replace as needed.

7.6.3 Check parking brake operation and parking brake indicator light system operation; determine necessary action.

7.6.4 Check operation of brake stop light system.

**CONTENT STANDARD 8.0: ANALYZE ELECTRICAL/ELECTRONIC SYSTEM (A6)**

**Performance Standard 8.1: Perform General Electronic Systems Service**

8.1.1 Research applicable vehicle and service information vehicle service history, service precautions, and technical service bulletins.

8.1.2 Demonstrate knowledge of electrical/electronic series, parallel and series-parallel circuits using principles of electricity (Ohm's and Watt's Law).

8.1.3 Use and interpret wiring diagrams to trace electrical/electronic circuits.

8.1.4 Demonstrate proper use of digital millimeter (DMM) when measuring source voltage, voltage drop (including grounds), current flow, and resistance.

8.1.5 Research the causes and effects from shorts, grounds, opens, and resistance problems in electrical/electronic circuits.

8.1.6 Check operations of electrical circuits with a test light.

8.1.7 Check operation of electrical circuits using fused jumper wires.

8.1.8 Measure key-off battery drain (parasitic draw).

8.1.9 Inspect and test fusible links, circuit breakers, and fuses; determine necessary action.

8.1.10 Perform solder repair of electrical wiring.

8.1.11 Replace electrical connectors and terminal ends.

**Performance Standard 8.2: Perform Battery Service**

8.2.1 Perform battery state-of-charge test; determine necessary action.

8.2.2 Confirm proper battery capacity for vehicle application; perform battery capacity test; determine necessary action.

8.2.3 Maintain or restore electronic memory functions.

8.2.4 Inspect and clean battery; fill battery cells, clean battery cables, connectors, clamps, and hold-downs.

8.2.5 Perform slow/fast battery charge according to manufacturer recommendations.

8.2.6 Jump-start vehicle using jumper cables and a booster battery or an auxiliary power supply.

8.2.7 Identify high voltage circuits of electric or hybrid electric vehicle and related safety precautions.

8.2.8 Identify electronic modules, security systems, radios, and other accessories that require re-initialization or code entry after reconnecting vehicle battery.

8.2.1 Perform battery state-of-charge test; determine necessary action.

8.2.2 Confirm proper battery capacity for vehicle application; perform battery capacity test; determine necessary action.

8.2.3 Maintain or restore electronic memory functions.
### Performance Standard 8.3: Perform Starting System Service and Repair

| 8.3.1 | Perform starter current draw test; determine necessary action. |
| 8.3.2 | Perform starter circuit voltage drop tests; determine necessary action. |
| 8.3.3 | Inspect and test starter relays and solenoid; determine necessary action. |
| 8.3.4 | Remove and install starter in a vehicle. |
| 8.3.5 | Inspect and test switches, connectors, and wires of starter control circuits; determine necessary action. |

### Performance Standard 8.4: Perform Charging System Service and Repair

| 8.4.1 | Perform charging system output test; determine necessary action. |
| 8.4.2 | Inspect, adjust, or replace generator (alternator) drive belts; check pulleys and tensioners for wear; check pulley and belt alignment. |
| 8.4.3 | Remove, inspect and reinstall generator (alternator). |
| 8.4.4 | Perform charging circuit voltage drop tests; determine necessary action. |

### Performance Standard 8.5: Perform Lighting Systems Service and Repair

| 8.5.1 | Inspect interior and exterior lamps and sockets including headlights and auxiliary lights (fog lights/driving lights); replace as needed. |
| 8.5.2 | Aim headlights. |
| 8.5.3 | Identify system voltage and safety precautions associated with high intensity discharge headlights. |

### Performance Standard 8.6: Perform Accessories Service and Repair

| 8.6.1 | Disable and enable the airbag system for vehicle service; verify indicator lamp operation. |
| 8.6.2 | Remove and reinstall door panel. |
| 8.6.3 | Describe the operation of keyless entry/remote-start system. |
| 8.6.4 | Verify operation of instrument panel gauges and warning/indicator lights; reset maintenance indicators. |
| 8.6.5 | Verify windshield wiper and washer operation; replace wiper blades. |

### CONTENT STANDARD 9.0: ANALYZE HEATING AND AIR CONDITIONING SYSTEMS (A7)

### Performance Standard 9.1: Demonstrate Knowledge of A/C Systems

| 9.1.1 | Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins. |
| 9.1.2 | Identify A/C components on a vehicle. |

### Performance Standard 9.2: Inspect Refrigeration System Components

| 9.2.1 | Inspect and replace A/C compressor drive belts, pulleys, and tensioners; determine necessary action. |
| 9.2.2 | Research hybrid vehicle A/C system electrical circuits and the service/safety precautions. |
| 9.2.3 | Inspect A/C condenser for airflow restrictions; determine necessary action. |

### Performance Standard 9.3: Inspect Heating, Ventilation, and Engine Cooling Systems

| 9.3.1 | Inspect engine cooling and heater system hoses; perform necessary action. |
Performance Standard 9.4: Inspect operating systems and related controls

9.4.1 Inspect A/C-heater ducts, doors, hoses, cabin filters, and outlets; perform necessary action.
9.4.2 Identify the source of A/C system odors.

CONTENT STANDARD 10.0: ANALYZE ENGINE PERFORMANCE (A8)

Performance Standard 10.1: Perform General Engine Service

10.1.1 Research applicable vehicle and service information, vehicle service history, service precautions, and technical service bulletins.
10.1.2 Demonstrate knowledge of 4-stroke engine.
10.1.3 Perform engine absolute (vacuum) manifold pressure tests; determine necessary action.
10.1.4 Perform cylinder cranking and running compressions tests; determine necessary action.
10.1.5 Perform cylinder leakage test; determine necessary action.
10.1.6 Verify engine operating temperature.
10.1.7 Remove and replace spark plugs; inspect secondary ignition components for wear and damage.

Performance Standard 10.2: Analyze Computerized Engine Controls

10.2.1 Retrieve and record diagnostic trouble codes, OBD monitor status, and freeze frame data; clear codes when applicable.
10.2.2 Describe the importance of operating all OBDII monitors for repair verification.

Performance Standard 10.3: Perform Fuel, Air Induction, and Exhaust Systems Service and Repair

10.3.1 Replace fuel filter(s).
10.3.2 Inspect, service, or replace air filters, filter housing and intake duct work.
   Inspect the integrity of the exhaust manifold, exhaust pipes, muffler(s), catalytic converter(s), resonator(s), tail pipe(s), and heat shields; determine necessary action.
10.3.3 Inspect condition of exhaust system hangers, brackets, clamps, and heat shields; repair or replace as needed.
10.3.4 Describe diesel exhaust fluid (DEF).

Performance Standard 10.4: Perform Emissions Control Systems Service and Repair

10.4.1 Demonstrate knowledge of basic emission control components.